



## Foosball Assembly Instructions

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Thank you for purchasing a Gold Standard Games product. All of us at Gold Standard Games want you to be completely satisfied with your foosball game, so feel free to contact us for help with the assembly of your product, Gold Standard Games parts, or other information you may require.

### Tools Required:

½" Open End Wrench  
¾" Open End Wrench  
Hammer  
Phillips Screwdriver  
Level

### Step # 1 – Unpack The Game

Remove the following parts from the GSG Foosball shipping box.

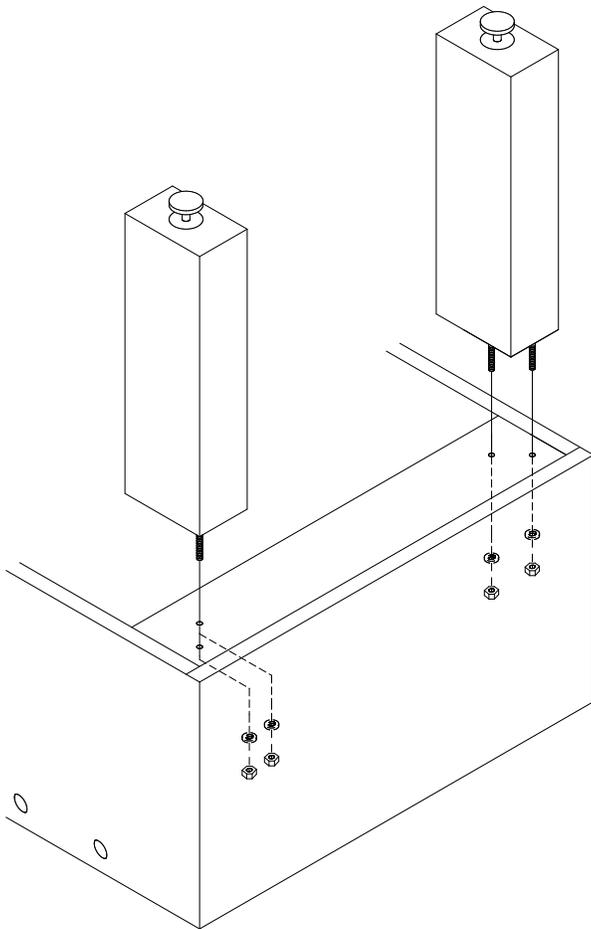
<u>Part Number</u>	<u>Description</u>	<u>Quantity</u>
AS-SSL-0	Left Soccer Leg Assembly	2
AS-SSR-0	Right Soccer Leg Assembly	2
302-0002-0	5/16-18 Hex Nuts Zinc Plated	8
303-0002-0	5/16" USS Flat Washer	8
003-0002-0	Red Score Beads	5
003-0003-0	Black Score Beads	5
003-0004-0	Score Posts	4
205-0007-0	Score Rods	2
304-0005-0	#8 x 2" Wood Screw	4
203-0002-1	Rubber Bumpers	16
201-0001-0	Soccer Man Red	13
201-0005-0	Soccer Man Black	13
205-0006-0	Spirol Pin M4x35mm	26
210-0012-0	Spirol Pin Punch	1
210-0002-0	Super Lube Tube	1
102-0070-0	Rod Block	1
201-0007-0	Balls	3

One Of The Following Foosball Rod Assembly Sets

GSG-STR-WOD-0	Stainless Rods W/Wood Handles	
AS-GRA-0	Stainless Goalie Rod W/Wood Handle	2
AS-5RA-0	Stainless 5-Man Rod W/Wood Handle	2
AS-3RA-0	Stainless 3-Man Rod W/Wood Handle	2
AS-2RA-0	Stainless 2-Man Rod W/Wood Handle	2

GSG-STR-BLK-0	Stainless Rods W/Black Handles	
BS-GRA-0	Stainless Goalie Rod W/Black Handle	2
BS-5RA-0	Stainless 5-Man Rod W/Black Handle	2
BS-3RA-0	Stainless 3-Man Rod W/Black Handle	2
BS-2RA-0	Stainless 2-Man Rod W/Black Handle	2
GSG-CHR-WOD-0	Chrome Rods W/Wood Handles	
DS-GRA-0	Chrome Goalie Rod W/Wood Handle	2
DS-5RA-0	Chrome 5-Man Rod W/Wood Handle	2
DS-3RA-0	Chrome 3-Man Rod W/Wood Handle	2
DS-2RA-0	Chrome 2-Man Rod W/Wood Handle	2
GSG-CHR-BLK-0	Chrome Rods W/Black Handles	
CS-GRA-0	Chrome Goalie Rod W/Black Handle	2
CS-5RA-0	Chrome 5-Man Rod W/Black Handle	2
CS-3RA-0	Chrome 3-Man Rod W/Black Handle	2
CS-2RA-0	Chrome 2-Man Rod W/Black Handle	2

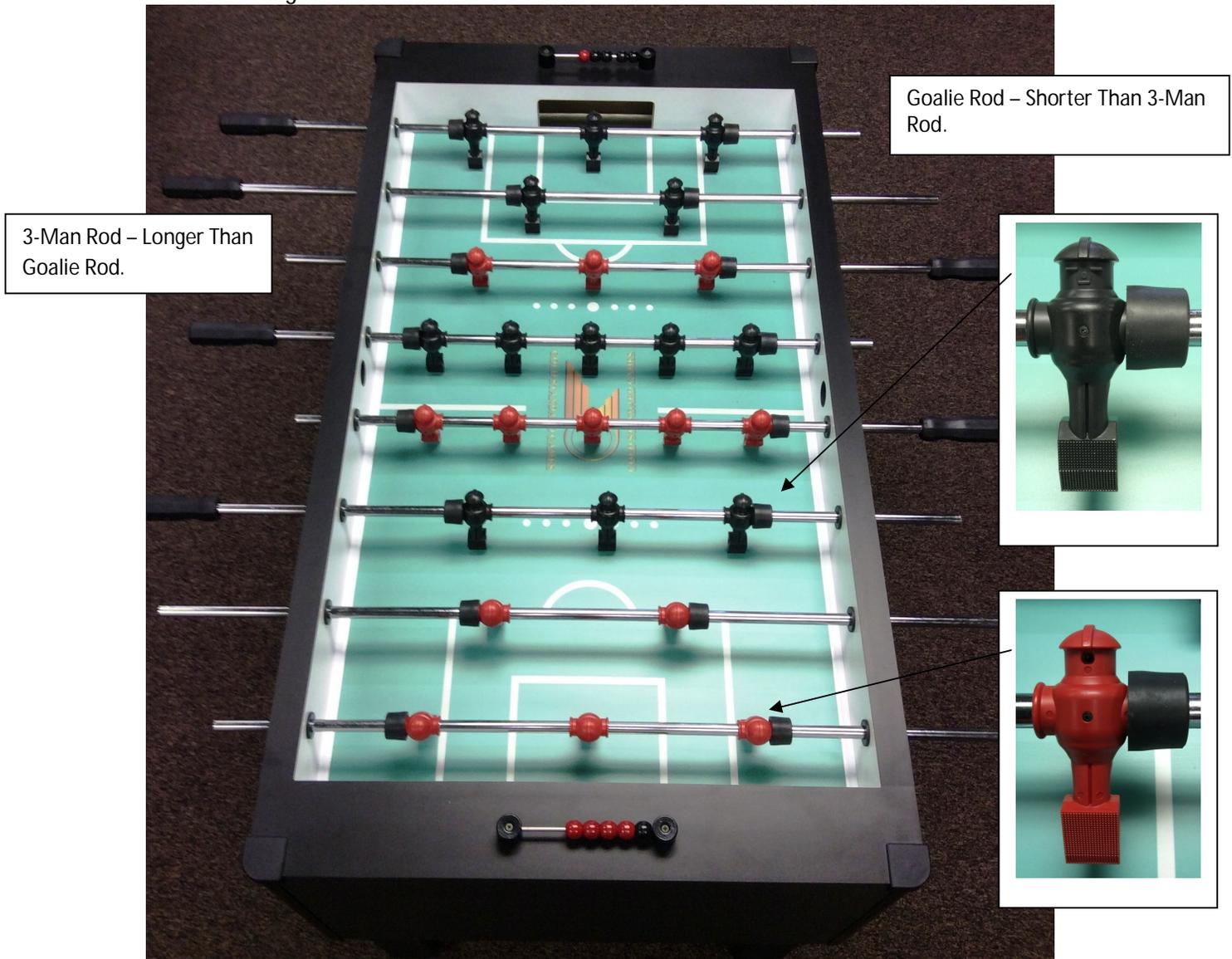
## Step # 2 – Leg Assembly



- Carefully lay the foosball game upside down on a cushioned surface (carpeting, blanket, etc.) to prevent damaging the cabinet laminate.
- Viewing the foosball game from either long side (the sides with rod holes), install a left leg (coded "L") on the left hand side of the game by inserting the legs threaded studs into the mounting pad holes. Secure the leg with a flat washer and hex nut using the ½" open end wrench (see drawing). Install a right leg (coded "R") in the same manner on the other end of the same long side.
- Move to the other long side of the game and repeat the process.

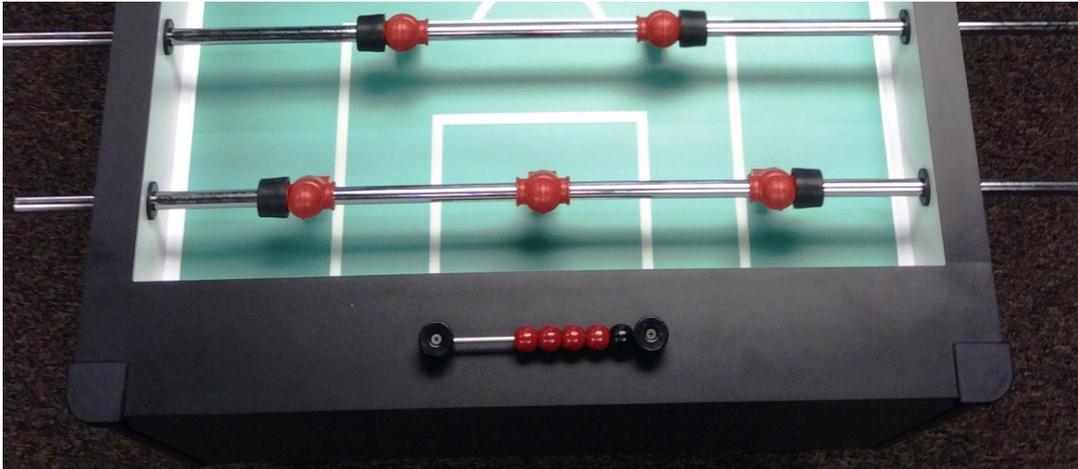
### Step # 3 – Rods, Bumper & Men Assembly

- Once the game legs are secure, (using two people) pick the game up and turn it over onto its legs.
- Locate the five man rods....These two rods will be located in the center of the game as pictures below.  
Note.... The men are designed with a slight press fit onto the rods in order to maximize playability.
  - Place the five man rod through the bushing in one wall....Slide on the first bumper making sure that the larger hole in the bumper is away from the wall and toward the man. This will allow the bumper to snap onto the shoulder of the outside man.
  - Slide on the five men and the second bumper and slide the rod through the bushing hole in the far wall....Note that the red and black men face in opposite directions as shown in the below photo. In some cases you may need to add a small amount of lubricant inside the shoulder hole of the man to ease the sliding of the man onto the rod.
  - Align each man over a hole in the rod and drive in a spirol pin. Note: Place the rod block under the rod before hammering in the spirol pins.
  - Snap the bumpers onto the shoulder of the outside men. This can be done by pulling/pushing the men into the side walls until the bumpers are securely seated.
- Repeat these operations for the 3-Man, 2-Man, and Goalie rods. Note: The 3-man and goalie rods both have three holes. The goalie rod is the shorter rod.



## Step # 4 – Score Post & Rod Assembly

- Assemble the score posts – score rod – beads.
- Screw the score posts to the top of the game.
- The red scoring assembly contains 4 red beads and 1 black bead and should be placed at the end of the game where the red goalies are located. The odd colored bead signifies the final point and should be placed so that it is the last bead pulled toward you (the red team). The black team scoring assembly on the other end is just the opposite.

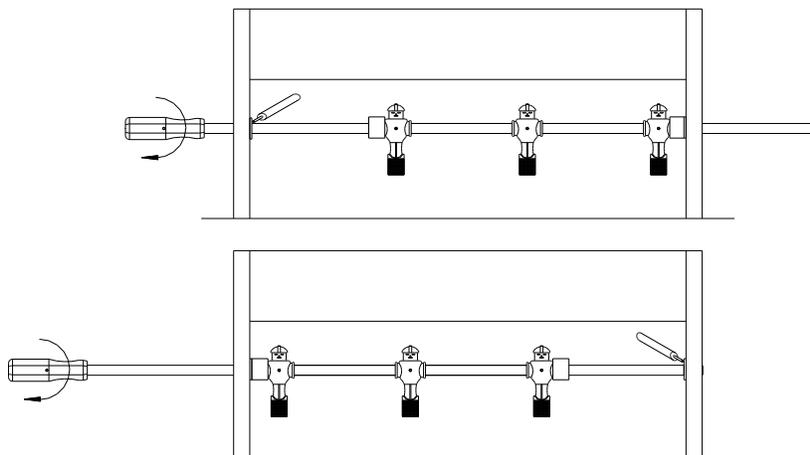


## Step # 5 – Level The Game

- Turn the leg levelers in or out of the leg until the ball rolls true on the play surface.
- For more precise leveling, use a level. Place the level horizontally on the play surface pointing toward the goal openings. Be sure all of the levelers are screwed all of the way in as a starting point. Turn the leg levelers up equally on one end until you are horizontally level. Turn the level 90 degrees so it is pointing toward the ball server holes. Now turn the levelers up on one side of the game until you are level across the game.

## Step # 6 – Lubricate The Rods / Bearings

- Push the rod away from you until the bumper hits the opposite wall. Apply two or three drops of lubricate on the face of the bearing and the rod using the Super Lube Tube provided with the game. Rotate the rod while pulling the rod toward you to evenly spread the lubricant on the rod. Perform the same operation on the opposite bearing face and opposite end of the rod. Repeat for all of the rods.



## Step # 7 – Rotate The Bearings

- Once a year the bushings should be rotated 180 degrees to assure an even wear of the bushing surface. To accomplish this rotation remove the rods from the game and push a 7/8" socket head over the bushing fingers (Drawing – A). Push the bushing out of the hole and rotate the bushing 180 degrees (Drawing-B). Snap the bushing back into place and return the rod and men to the game.

