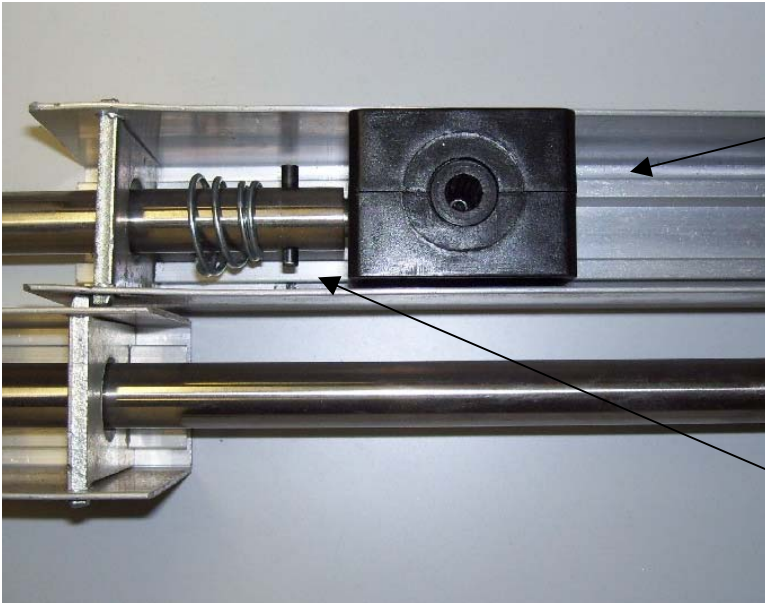


Dome Hockey Gear Box Removal

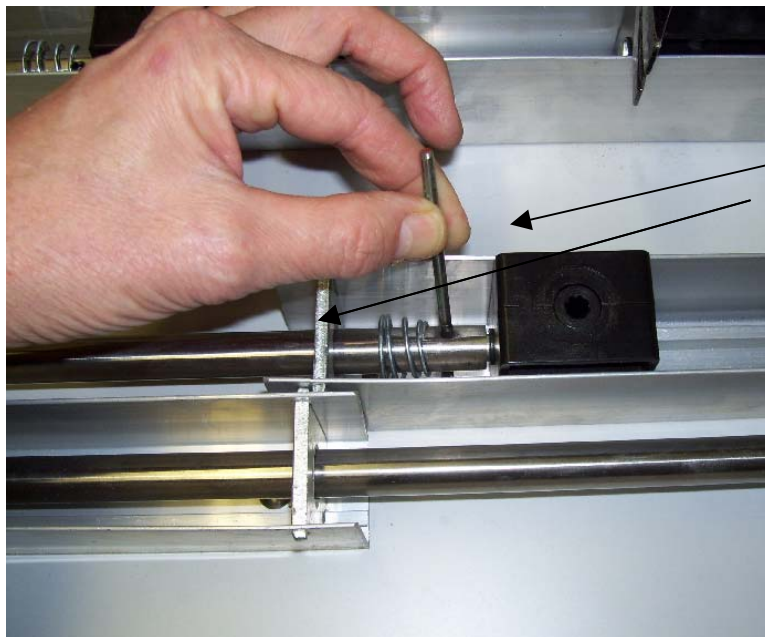
- 1.) Open the dome and carefully remove the men by firmly pulling straight up on each man.
- 2.) Remove the four (4) hex head bolts from the four corners of the playfield.
- 3.) Remove the playfield.



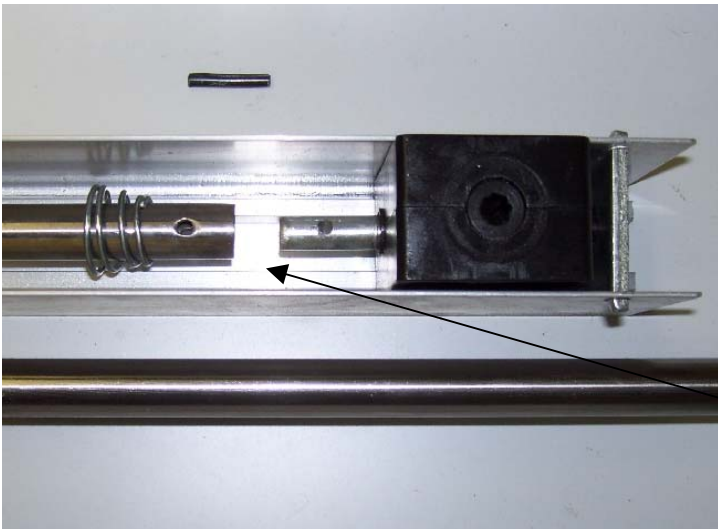
4.) Identify the defective gearbox.



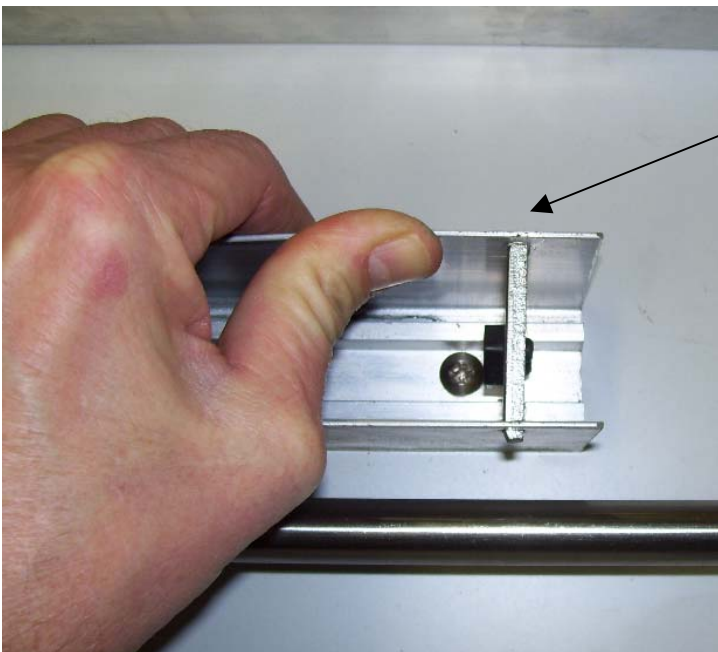
Spiral Pin or Bolt & Nut.



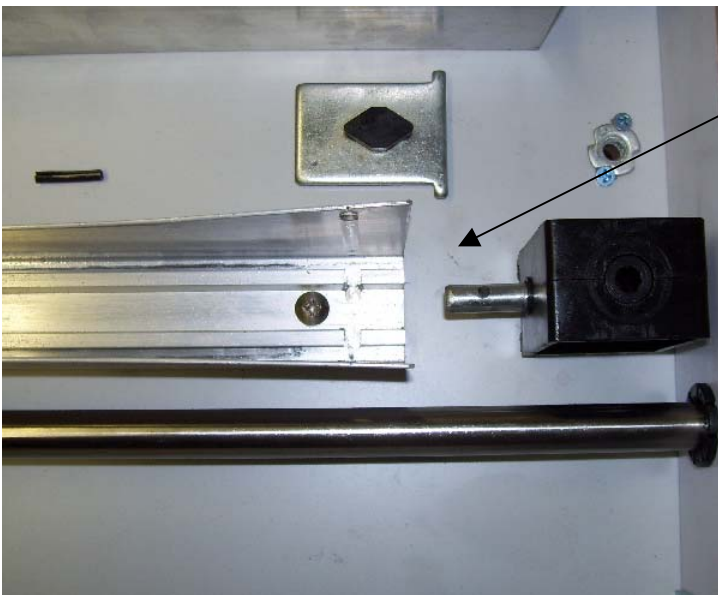
5.) The dome hockey rod is attached to the gear box with a spiral pin(or could be bolt and nut). Using the Spiral Pin Punch furnished with the replacement gearbox pound the spiral pin out of the dome hockey rod.



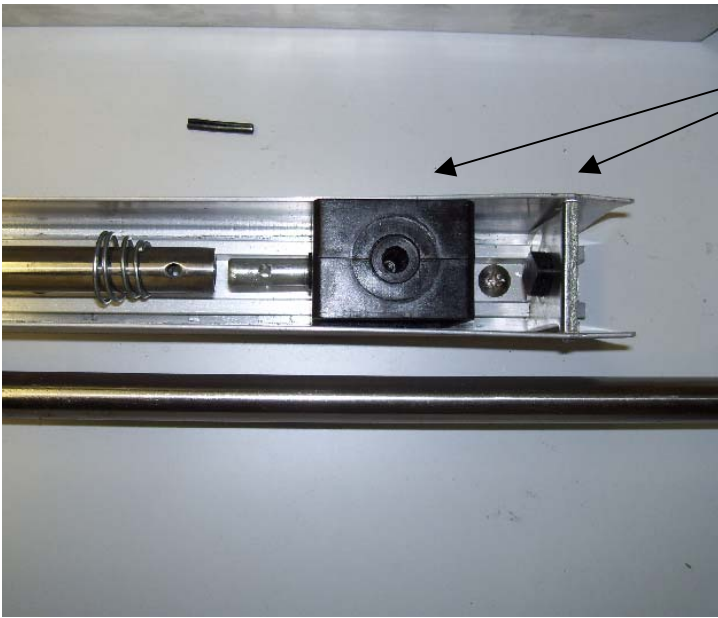
6.) Slide the dome hockey rod away from the defective gearbox. Save the spiral pin.



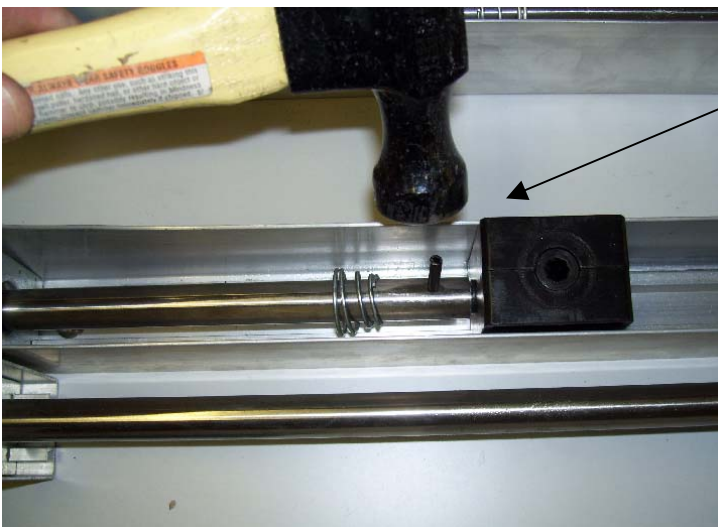
7.) Push the sidewalls of the gearbox track apart and remove the steel track stop.



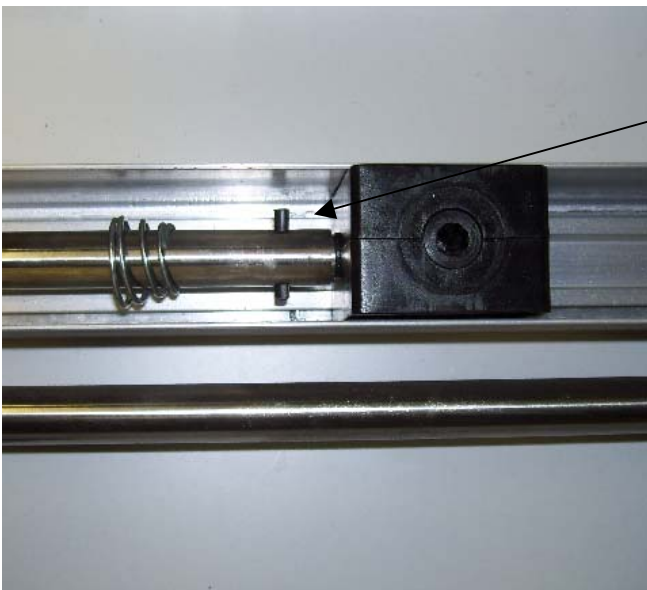
8.) Slide the defective gearbox out of the end of the gearbox track.



9.) Slide the new gearbox back into the gearbox track and install the steel track stop.



10.) Align the hole in the dome hockey rod with the hole in gearbox shaft. Carefully pound the spiral pin back into place or screw bolt and nut.



11.) Pound the spiral pin into place until an even amount of the pin sticks out of both sides of the dome hockey rod or again the nut and bolt.
12.) Reinstall the playfield, playfield bolts, and men.